# Cable tray installation in a Belgian factory



## Overview

From material selection to mounting techniques, routing strategies, and best practices — this walkthrough gives you a real-world look at how we execute efficient, safe, and scalable cable tray...

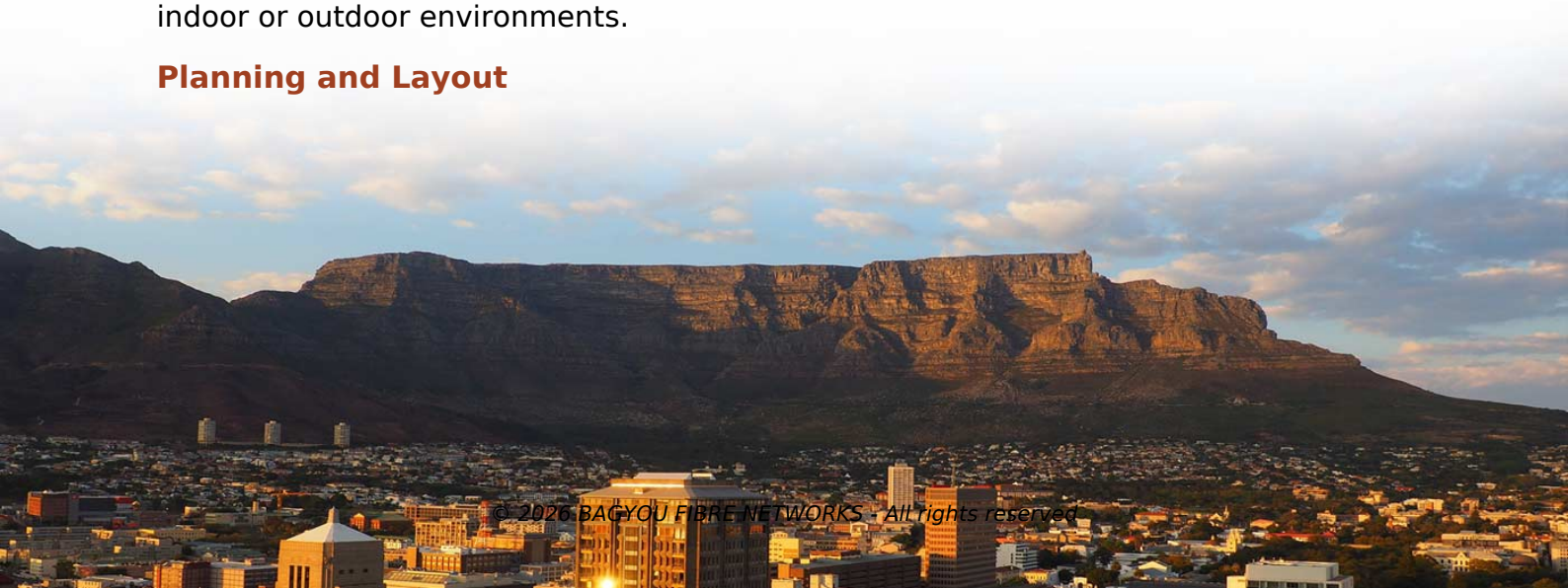
## Key Takeaways

Proper Belgian cable tray installation requires selecting certified trays, following manufacturer guidelines, ensuring secure support, and complying with national and European standards.

### Selecting Cable Trays

In Belgium, cable trays are typically produced by local manufacturers such as Trayco, offering ladder trays, mesh trays, and channel systems tailored for electrical and communication installations. Selection depends on the type of cables, load capacity, environmental conditions, and whether ventilation or solid-bottom trays are required. Materials commonly used include galvanized steel, stainless steel, aluminum, and wire mesh, chosen for corrosion resistance, mechanical strength, and suitability for indoor or outdoor environments.

### Planning and Layout



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Before installation, coordinate with other building services and mark tray paths according to approved shop drawings. The layout should consider cable entry and exit points, bends, tees, and intersections. Each run should be completed before cable installation, ensuring alignment, leveling, and proper spacing for maintenance access.

Designers or engineers familiar with local building codes should determine tray routing and support structures.

## Mounting and Support

Cable trays are supported using threaded rods, slotted channels, or trapeze hangers. For example, 10mm GI rods are used for trays below 300mm, and 12mm rods for trays above 300mm. Slotted channels (e.g., 41x41x2mm) are fixed to the rods with nuts and washers, and trays are mounted on these channels.

Supports must prevent stress on cables and maintain tray level and alignment. Earth continuity is ensured with link straps between tray sections where required.

## Installation Best Practices

Install trays as complete systems, including bends and accessories. Maintain adequate spacing for cable installation and maintenance. Use fire-stopping measures when trays pass through fire-rated walls.

Avoid using trays as walkways or for supporting personnel, as they are designed only for cable support. Ensure all materials are approved and compliant with standards such as BS EN 61537 for cable trays and BS 6946 for channel supports.

## Safety and Compliance

Installation should be performed by qualified personnel familiar with electrical hazards and local regulations. Proper installation prevents personal injury, property damage, and ensures long-term reliability of the cable management system. Regular inspection and maintenance are recommended to maintain structural integrity and electrical continuity.

By following these guidelines, Belgian cable tray installations can achieve safe, durable, and code-compliant cable management suitable for industrial, commercial, and residential projects.

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## Article Content

Electrical Cable Tray Installation in a Factory

From material selection to mounting techniques, routing strategies, and best practices — this walkthrough gives you a real-world look at how we execute efficient, safe, and scalable cable tray...

Trayco cable trays, cable ladders and mesh trays | Trayco

Trayco is specialised in producing and optimising 100% Belgian cable trays, mesh trays, cable ladders, mounting and floor systems. We also play an important role as advisor and guide

Method Statement installation of Cable Trays and Ladders

This method statement covers the site installation of the cable tray & ladders and the requirements of checks to be carried out.

Cable Tray Installation

Whether you''re building a commercial setup or upgrading an industrial plant, proper cable tray installation ensures neat wiring, safe access, and easy maintenance. But before you lay the first

Best Practice Guide to Cable Ladder and Cable Tray Systems

This publication is intended as a practical guide for the proper and safe* installation of cable ladder systems, cable tray systems, channel support systems and associated supports.

Cable Tray Technical Guide A practical guide to product selection and ...

Cable tray length is selected based on the load to be supported, the distance between the supports (also referred to as the span), and handling and installation constraints.

Cable Tray Trunking & Ladder Installation Method for Projects

The purpose of this article is to define the sequence and methodology for the installation of electrical cable trays, cable trunking, cable raceways and boxes, junction and pull boxes.

Cable Tray Installation Procedure Guide

It describes inspecting and storing cable trays upon receipt, installing trays flat or vertically, fixing trays to structures, designing trays to carry loads, providing covers in areas with risk of damage, allowing

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Trayco Cable trays | Trayco

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A Guide to Installing and Supporting Electrical Cable Trays

This guide covers the critical steps, from selecting the right electrical cable tray and performing accurate cable fill calculations to managing a safe cable pull through

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An In-depth Analysis for Optimal Cable Tray Support Span

A cable tray system is used to support the insulated electrical cable used for power distribution, control and communication in the electrical wiring.

High Voltage Cable

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Cable Tray Technical Guide A practical guide to product selection and ...

A practical guide to product selection and installation This guide for engineers and installers has been developed by ABB as a practical reference regarding cable tray characteristics, installation, and

Wire Mesh Tray Technical Guide

Metallic cable trays with excellent electrical continuity which are integrated into an installation''s equipotential earthing network reduce the effects of coupling and therefore improve an electrical

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Safely Installing, Maintaining and Inspecting Cable Trays

Cable trays support cables across open spans in the same way that roadway bridges support traffic. Cable trays can provide a safe component of a power, low voltage control, data or

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This document is for preliminary research. Verify specifications against current standards, product documentation and project requirements.

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